

Technical Data Sheet

plastic@laviosa.com

Industrial Additives
Plastic

DELLITE® 67G

Dellite[®] 67G is a nanoclay deriving from a naturally occurring montmorillonite especially purified and modified with an high content of quaternary ammonium salt (dimethyl dihydrogenated tallow ammonium).

Dellite[®] 67G is an additive for polymer application, used to improve various physical and thermo-mechanical properties.

Applications

- Polyolefins
- Polyester
- Polystyrene
- Ethylene Vinyl Acetate
- Polyamides
- Epoxy and acrylic resins
- Rubbers and Elastomers
- (...)

Advantages of Dellite® 67G in Polymeric Systems

- Oxygen, CO₂ and water vapour barrier
- Thermal stability
- Stiffness
- Melt fracture reduction
- Solvent/Chemical resistance
- Weight reduction
- Fiberglas reduction
- Rheology control
- UV transmission
- Flame retardant and Antidropping
- (...)

Chemical and physical data

		DELLITE [®] 67G
Colour		off white
Moisture	[%]	3 (max)
Loss of	[weight %]	40 – 45
ignition		
Particle size	[μm]	7-9 (medium)
(dry)		
Particle size		
after	[nm]	1x500 (medium)
dispersion		
Modifier		dimethyl
		dihydrogenated
		tallow
		ammonium
Specific	[g/cm ³]	1.7
weight		
Bulk density	[g/cm ³]	0.45

Incorporation

Thermoplastic Systems

According to the application the incorporation of Dellite[®] 67G into a thermoplastic system is usually carried out as follows:

- a) Adding up to 50% of Dellite[®] 67G in a masterbatch and diluting the master in the final compound
- b) Adding directly the Dellite® 67G to the compound.



• Thermoset Systems

The incorporation of Dellite[®] 67G into a thermoset system may be obtained using the following methods:

- a) Mixing the desired amount of Dellite[®] with the resin. Then the curing agent and other additives may be added.
- b) Mixing the desired amount of Dellite[®] with the curing agent. Then the resin and other additives may be added.
- c) Resin, curing agent and additives are mixed and then Dellite® 67G is added.

Dosage

The typical levels of use are included in the range 1-5% based on total system weight.

Storage Stability and Packing

Product does not deteriorate in a significant way in a twelve months period.

Storage is advisable in a dry sheltered place in closed bags.

Packing is 25kg net paper bags on wood pallets of 1200kg each. Different packing is possible if required.