

COATING BS[®]

Specific agent for improve the release of the sand from the shape box in the shell-moulding process

BS COATINGS is a specific agent for avoiding the sticking of the shell to the pattern plate or the core of the box, in the shell moulding process. The BS COATING form, after the evaporation of the solvent, a thin film on the pattern plate or on the core box. Before applying for the first time the coating, the parts have thoroughly cleaned and degreased. The BS COATING has to be applied with a high performing sprayer directly on the pattern plate or on the core box when heated to 200-220°C.